

# WELD EXCEL FOR EXCELLENT WELDS

## INVERTER MIG/MAG/MMA WELDER

PROCESSES:

MIG

Flux Cored

### MODI MIG 200S



#### SALIENT FEATURES

- \* Advanced inverter technology.
- \* Cost saving and high efficiency.
- \* Inbuilt wire feeder makes it compact and most suitable for light fabrication work.
- \* High welding speed, high arcing success rate.
- \* Continuous and discontinuous welding function.
- \* Automatic voltage pulsation compensation capability.
- \* Suitable for carbon steel, alloy steel, soft steel, etc. and various wire.
- \* Little spatter, uniform welding pool, good welding shape.

#### TECHNICAL PARAMETERS

Input power voltage(V)	AC220(Single Phase) $\pm$ 15%	Output current range(A)	50-200
Rate input power capacity(KVA)	6.5	Output voltage range(V)	16.5-24
Rated input current(A)	30	Efficiency(%)	80
Input voltage frequency(Hz)	50/60	Power factor(COS $\phi$ )	0.73
Rated output current(A)	200	Insulation Class	F
Rated output voltage(V)	24	Protection Class	IP23
Duty cycle (10 min)	60%	Weight(KG)	32

#### WIRE FEEDER

Type	Inbuilt	Rated Voltage	24
Postflow time(s)	1 $\pm$ 0.5	Working wire speed(m/min)	2.5-15
Rated current	5		

\*In view of continuous development, Weld Excel India Ltd. reserves the right to modify/change the design or the specification without any prior notice.



## WELD EXCEL INDIA LTD.

(A GroupMKM Company)



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