



**Indian Oil Corporation Limited,**  
Refineries Division, 10<sup>th</sup> Floor,  
A-1, Indian Oil Bhawan,  
Udyog Marg, Sector - 1  
NOIDA - 201 301  
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**B. S. Negi**  
**Chief Inspection Manager (Maintenance & Inspection)**

**Ref.: M&I/IP/GC-HQ/101**

**Dated: April 13, 2010**

To

**M/s. Modi Arc Electrode Co.,**  
**Modi Nagar – 201204,**  
**Uttar Pradesh**

**Sub.: Approval of Flux Coated Welding Electrodes**

Dear Sir,

This has reference to your request ref. AEC/09-10/01 dated 27.07.2009 for evaluation of your electrodes and subsequent testing of electrodes as per ASME Section-II part-C – 2007, we are pleased to inform you that the following brands of flux coated welding electrodes manufactured by your company have been approved for use in Refinery Division of Indian Oil Corporation Limited for the period of three years from the date of issue of this letter. However, the approval can be revoked any time if the site performance of electrodes found to be unsatisfactory.

Sl. No.	Brand Name	AWS Classification
1.	STOVE 60AP	E 6010
2.	S ULTRA	E 6013
3.	MODI 7018	E 7018
4.	MODI 7018 SPL	E 7018-1
5.	MODI 7018-A1	E 7018-A1
6.	MODI 8018-B2	E 8018-B2
7.	MODI 9018-B3	E 9018-B3
8.	MODI 9018	E 9018-G
9.	SS 308	E 308-16
10.	SS 308L	E 308L-16
11.	SS 309	E 309-16
12.	SS 309L	E 309L-16
13.	SS 316	E 316-16
14.	SS 316L	E 316L-16
15.	SS 347	E 347-16

Thanking you,

Yours Sincerely,

**(B. S. Negi)**